

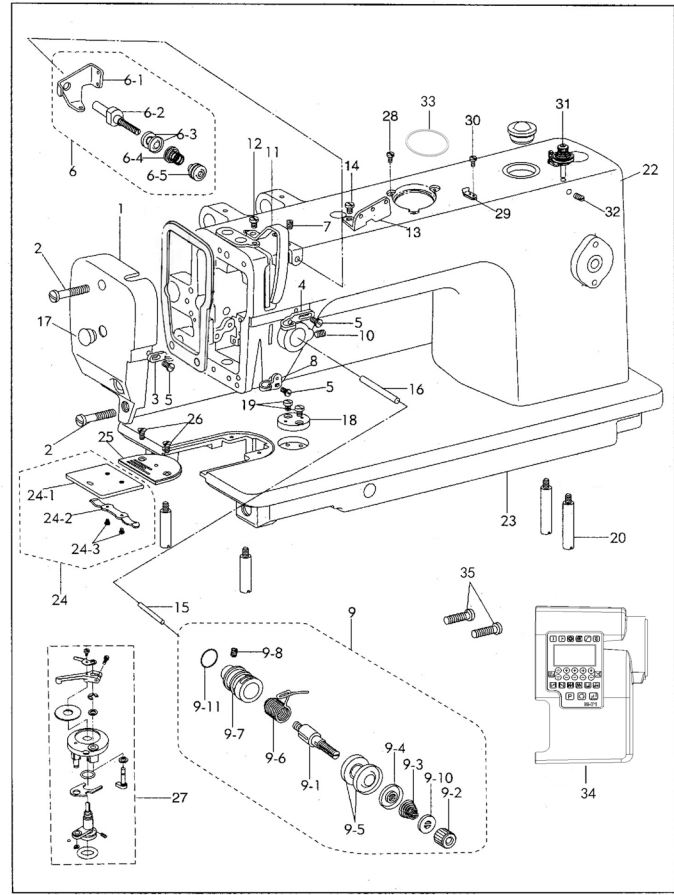
0303E-TD3

上下复合送料电脑同步机

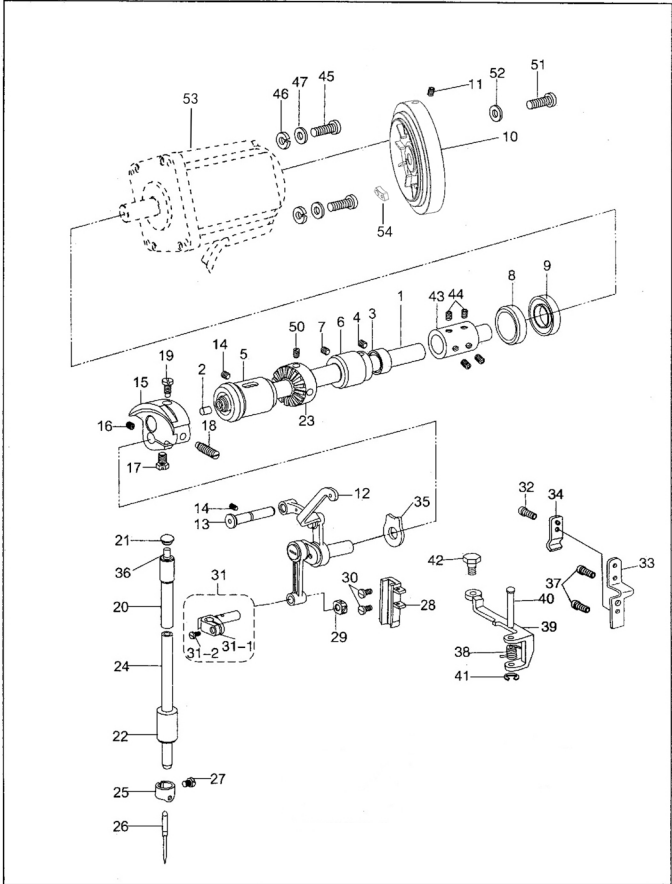
零件图册

Parts Manual

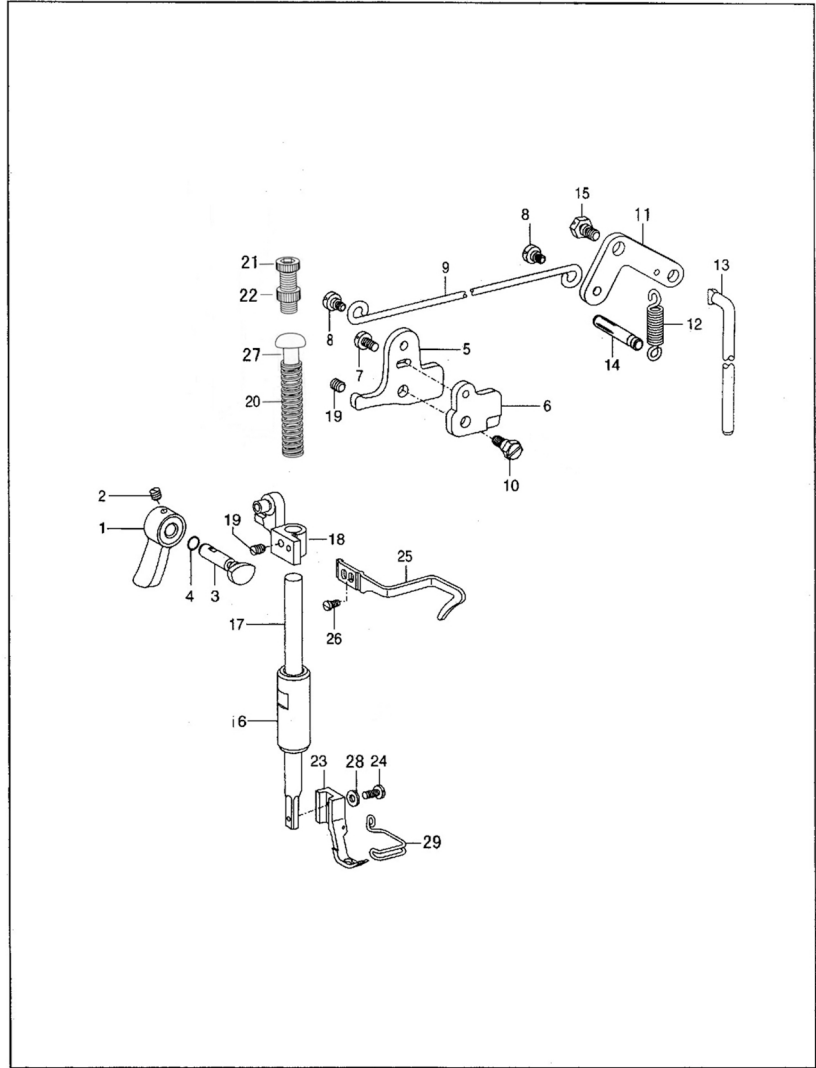
1. 机壳部件 Casting mechanism



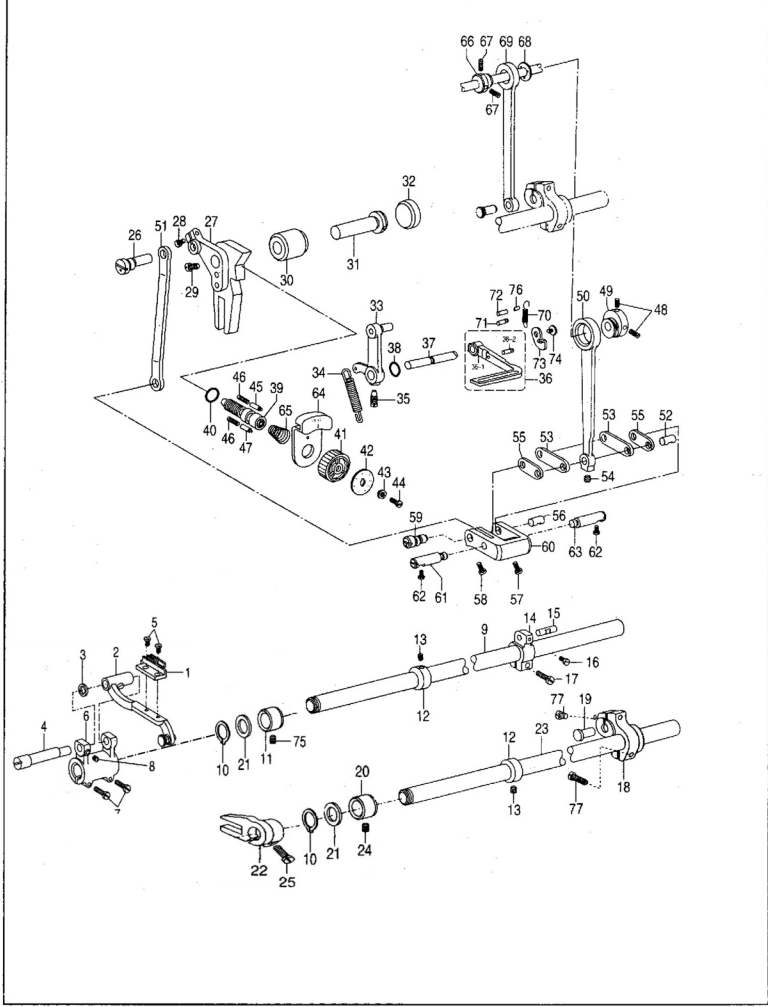
2. 针杆、挑线部件 Needle bar and thread take-up mechanism



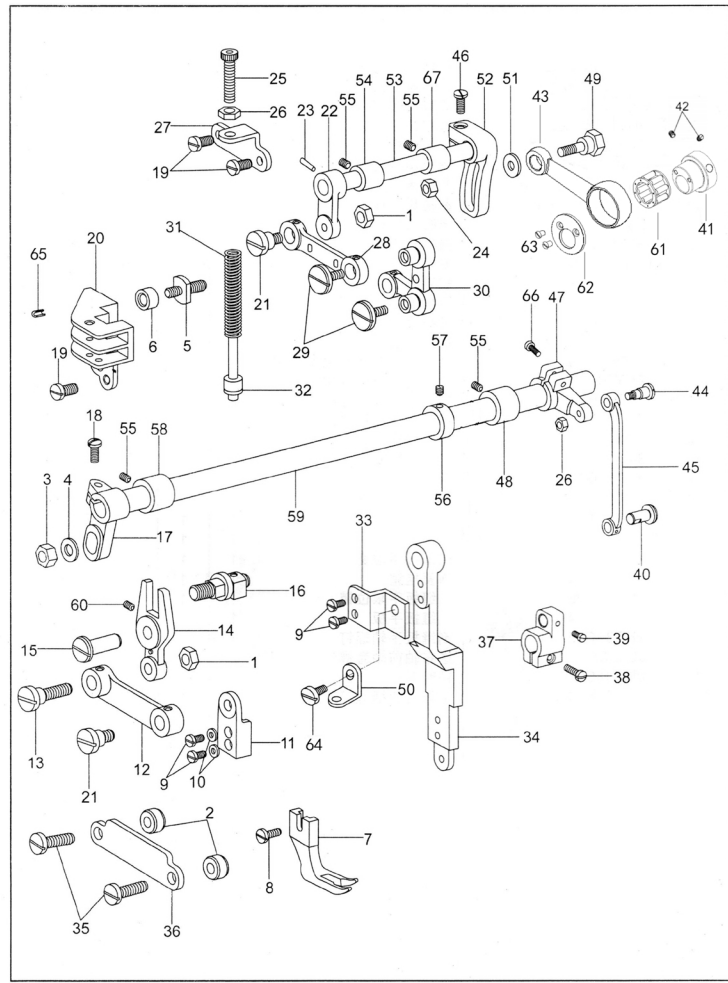
3. 压脚部件 Presser foot mechanism



4. 送料部件 Feed mechanism



5. 上送料部件 Upper feed mechanism



平缝系列>0303E>1、机壳部件 Casting mechanism				
序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF0303D0101L (成品)	面板	Face plate	1
2	PF0302111	面板螺钉	Screw	3
3	PF03030103	面板线勾	Thread guide	1
4	PF03030104	线勾	Thread guide	1
5	PF6150106	线勾螺钉	Screw	3
6	PF03030106Q	小夹线组件	Thread guide assy.	1
6-1		小夹线过线板	Thread guide	1
6-2		小夹线螺钉	Pre-tension stud	1
6-3		小夹线组板	Tension disc	2
6-4		小夹线弹簧	Tension spring	1
6-5		小夹线螺母	Adjusting screw	1
7	PF68425H33	小夹线器固定螺钉	Set screw	1
8	PF0302157	下线勾	Thread guide	1
9	PF03030109Q	夹线组件	Thread tension bracket ass'y	1
9-1		夹线螺钉	Tension stud	1
9-2		夹线螺母	Tension nut	1
9-3		夹线弹簧	Tension sorina	1
9-4		松线板	Disc presser	1
9-5		夹线板	Disc, tension	2
9-6		挑线簧	Thread take-up spring	1
9-7		夹线调节座	Thread tension bracket	1
9-8		夹线调节座螺钉	Set screw	1
9-10		夹线螺母止动板	Stopper	1
9-11		O型圈	O ring	1
10	PF6150132	夹线调节座固定螺钉	Set screw	1
11	PF03030111	挑线杆防护罩	Cover	1
12	PF6150211	挑线杆防护罩螺钉	Screw	1
13	PF0302113	三眼线勾	Thread retainer	1
14	PF6150114	三眼线勾螺钉	Screw	1
15	PF6150131	松线杆	Tension release pin	1
16	PF6150712	松线棒	Tension release stud	1
17	PF6150104	橡皮塞	Rubber plug	1
18	PF03030118	夹具座	Ruler plate	1
19	PF5550117	夹具座螺钉	Screw	2
20	PF6150142	底板撑杆	Bed leg	4
21	PF03030121	底板撑杆弹簧垫片	Washer, spring	4
22	J1N033202010	机壳	Arm	1
23	J1N034204015	底板	Bed	1
24	PF0302CX143	推板组件	Slide plate assy.	1
24-1		推板	Slide plate	1
24-2		推板簧	push the spring	1
24-3		推板簧螺钉	Screw	2
25	PF0302141	针板	Needle plate	1
26	PF6150138	针板螺钉	Screw	2
27	PF03030127	绕线器组件	winding device assembly	1
28	PD-0128	绕线器组件固定螺钉	Screw	3
29	PF9000132	切刀	sutting knife	1
30	PF555068	切刀螺钉	Screw	2
31	PF03030131Q	绕线器小夹线器组件	Thread guide assy.	1
32	PF555029	小夹线器固定螺钉	Screw	1
33	PF03030137	绕线器橡胶垫	Washer	1
34	PF0303025501	电控箱	OPERATION PANEL	1
35	SCJ2011	电机罩螺钉	Screw	2

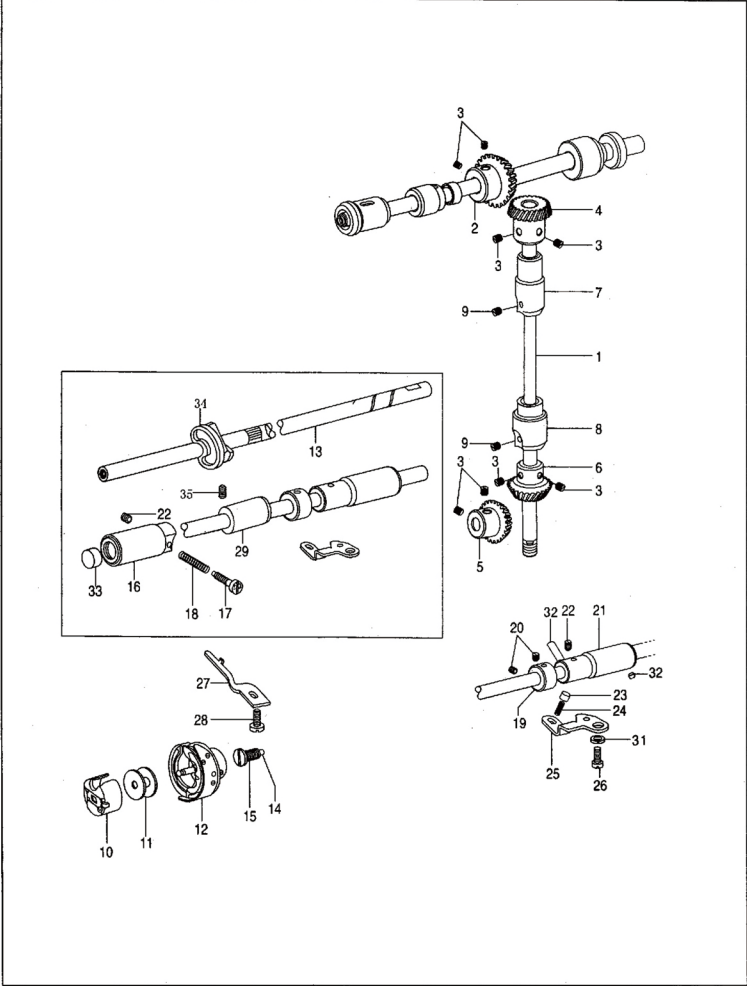
平缝系列>0303E>2、针杆、挑线部件 Needle bar and thread take-up mechanism				
序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF03030201	上轴	Upper shaft	1
2	PF030222	上轴橡皮塞	Robber cap	1
3	PF6150512	上轴紧圈	Collar	1
4	PF615034	上轴紧圈螺钉	Screw	2
5	PF03030205	上轴前轴套	Bush, L	1
6	PF6150307	上轴中轴套	Bush, M	1
7	PF555029	上轴后轴套	Set screw	1
8	PF0303020801	上轴后轴承	Bush, R	1
9	PF03030209	上轴后油封组件	Oil seal	1
10	PF03030210	主动轮	Hand wheel	1
11	PF68425E39	主动轮螺钉	Screw	2
12	PF03030212	挑线杆组件	Thread take-up lever set	1
13		挑线杆接头组件	Needle bar clamp assy.	1
14		针杆接头	Needle bar clamp	1
15		针杆接头螺钉	Set screw	1
16	PF0302226	挑线连杆铰链轴	Support shaft	1
17	PF555022	挑线连杆铰链螺钉	Set screw	2
18	PF0302227	针杆曲柄	Thread take-up crank	1
19	PF5550625	挑线曲柄螺钉	Screw	1
20	PF0302228	挑线曲柄定位螺钉	Screw	1
21	PF5550218	针杆曲柄螺钉	Screw	1
22	PF6150215	针杆曲柄定位螺钉	Screw	1
23	PF03030220	针杆上轴套	Bush, U	1
24	PF6150135	针杆上轴套橡皮塞 (8.8)	Rubber cap	1
25	PF0302235	针杆下轴套	Bush, D	1
26	PF030223	绕线器摩擦轮	Screw	1
27	PF0302237	针杆	Needle bar	1
28	PF0302238	针杆过线环	Thread guide	1
29	PF6150225	机针	Needle	1
30	PF6150227	夹针螺钉	Set screw	1
31	PF030227	滑块导轨螺钉	Screw	2
32	PF0303233	软线固定板螺钉	Screw	1
33	PF03032J001	松线铜线固定架	Wire holder, U	1
34	PF0303234	松线压板	Wire holder, D	1
35	PF6150218	针杆上轴套毡垫	Felt	1
36	PF03030237	松线铜线固定架螺钉	Screw	2
37	PF03032J002	滑块槽	Guide	1
38		针杆接头滑块	Slide block	1
39		松线弹簧	Spring	1
40		松线铰链	Tension release plate	1
41		松线铰链销	Tension release pin	1
42		开口挡圈	Retaining ring	1
43		松线螺钉	Screw	1
44		松线器	Connect block	1
45		松线器螺钉	Screw	4
46		松线器螺母	Screw GB/T6	4
47	SCJ3003	弹簧垫片	Washer GB/T8	4
48	SCJ3029	平垫片	Washer GB/T9	4
49	PF20520107	地线螺钉	Screw	1
50	PF68425H33	摩擦轮螺钉	Screw	2
51	PF03030251	磁钢螺钉	Screw	1
52	PF03030252	垫片	Washer	1
53	PF0303253	电机	MOTOR	1
54	PF03030254	磁钢	Magnet steel	1

平缝系列>0303E>3、压脚部件 Presser foot mechanism				
序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF030251	压脚扳手	Presser bar lifter	1
2	PF6150708	压脚扳升螺钉	Screw	1
3	PF030253	压脚扳升凸轮	Lifter crank	1
4	PF5550416	压脚扳升凸轮油封	Oring	1
5	PF6150706	膝控扳升杆 (左)	Lifter lever	1
6	PF03030306	松线凸轮	Guide plate	1
7	PF6150708	膝控扳升杆 (右) 螺钉	Screw	1
8	PF6150709	铰链螺钉	Screw	2
9	PF6150710	膝控扳升杆	Collecting rod	1
10	PF6150711	松线凸轮螺钉	Screw	1
11	PF6150713	膝控扳升杆 (右)	Lever	1
12	PF6150714	膝控扳升杆 (右) 弹簧	Spring, extension	1
13	PF0302515	膝控扳升杆	Knee lifter bar	1
14	PF6150716	弹簧销	Spring hook	1
15	PF61507141	膝控扳升杆 (右) 螺钉	Shoulder screw	1
16	PF6150717	压脚杆轴套	Bush	1
17	PF03030317	压脚杆	Presserbar	1
18	PF0302520	压脚杆导架	Guide bracket	1
19	PF5550330	压脚杆导架螺钉	Screw	1
20	PF03030320	压脚杆弹簧	Spring, compression	1
21	PF03030321	调压螺钉	Adjusting screw, presser	1
22	PF03030322	调压螺钉锁紧螺母	Adjusting nut, presser	1
23	PF03030323	小压脚	Presser foot, inside	1
24	PF6150725	小压脚螺钉	Screw	1
25	PF03030325	大线勾	Thread guide	1
26	PF555049	大线勾螺钉	Screw	1
27	PF03030327	辅助调压弹簧	Adjusting spring	1
28	PF03030328	辅助调压螺钉	Adjusting screw	1
29	PF03030329	防护勾	Safety finger	1

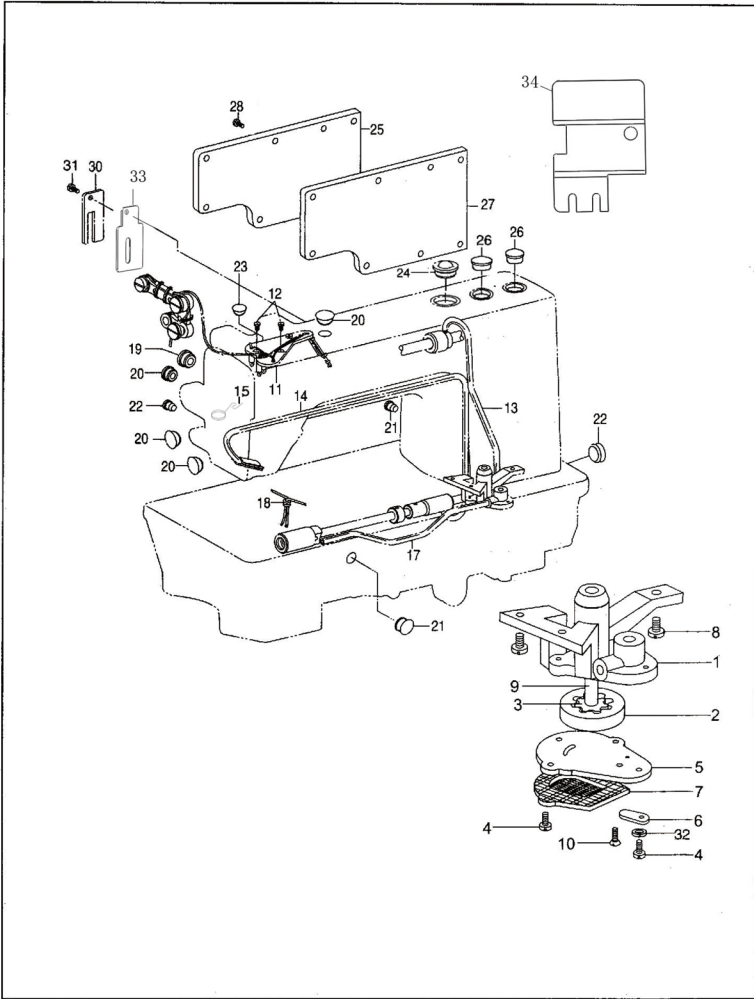
平缝系列>0303E>4、送料部件 Feed mechanism				
序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF030231	送布牙	Feed dog	1
2	PF615050201	牙架小组件	Feed bar	1
3		牙架垫圈	Washer	1
4		牙架曲柄偏心轴	Shaft	1
5		送布牙螺钉	Screw	2
6		牙架曲柄	Feed rock arm	1
7	PF6150227	牙架曲柄螺钉	Screw	2
8		牙架曲柄偏心轴螺钉	Screw	1
9	PF03030409	送布轴	Feed shaft	1
10	SCJ1036	轴用弹性挡圈	Retaining ring	2
11	PF03030411	送布轴前轴套	Bush, L	1
12	PF6150512	拍牙、送布轴紧圈	Collar	2
13	PF615034	紧圈螺钉	Set screw	4
14	PF6150515	曲柄连杆短销	Stud	1
15	PF6150516	曲柄连杆短销螺钉	Set screw	1
16	PF6150607	送布轴曲柄 (右) 螺钉	Screw	1
17	PF03030418	拍牙后曲柄	Feed lifting arm	1
18	PF6150518	拍牙轴曲柄铰链轴	Pin	1
19	PF0303420	拍牙轴前轴套	Bush, L	1
20	PF6150529	拍牙、送布轴前轴套垫圈	Washer	2
21	PF0302342	拍牙叉	Feed lifting arm	1
22	PF03030423	拍牙轴	Shaft	1
23	PF555022	拍牙轴前轴套螺钉	Screw	1
24	PF6150607	拍牙叉尖螺钉	Screw	1
25	PF6150601	针距调节连杆销	Connecting stud	1
26	PF030242	针距座	Feed regulator	1
27	PF6150107	针距座长螺钉	Screw, L	1
28	PF6150610	针距座短螺钉	Screw, S	1
29	PF03030430	针距座衬套	Bush	1
30	PF03030431	针距座轴	Shaft	1
31	PF03030432	橡胶套 (15.7)	Rubber cap	1
32	PF030249	倒缝扳手曲柄轴组件	Pin assy, Lever	1
33	PF03030434	倒缝扳手曲柄弹簧	Spring, extension	1
34	PF6150619A	倒缝扳手曲柄螺钉	Screw	1
35	PF0303043501	倒缝扳手组件	Reverse stitching lever assy	1
36-1	PF0303043501	倒缝扳手轴	Spring hook pin	1
37	PF99904251	倒缝扳手轴	Shaft	1
38	PF6150624	倒缝扳手轴O型圈	Oring	1
39	PF6150628	针距调节螺钉	Adjusting screw	1
40	PF6150629	O型圈	Oring	1
41	PF0302421	针距盘	Stitch length dial	1
42	PF0302422	针距标尺	Stitch length plate	1
43	PF6150642	标尺螺钉衬套	Support bush	1
44	PF6150633	针距盘螺钉	Screw	1
45	PF0302425	止动销	Positioning pin	1
46	PF6150635	止动销弹簧	Spring	2
47	PF0302446	针距盘挡销	Stopper pin	1
48	PF0302430	针距调节连杆	Connecting rod	1
49	PF0302447	送布轴曲柄 (右)	Feed rocker arm	1
50	PF0302448	送布轴螺钉	Set screw	3
51	PF0302449	送布轴	Feed cam	1
52	PF0302450	送布连杆	Feed connecting rod	1
53	PF0302451	曲柄连杆长销	Stud	1
54	PF0302452	曲柄连杆短销	Link	2
55	PF0302453	送布连杆螺钉	Set screw	1
56	PF0302454	曲柄短销	Link	2
57	PF0302455	曲柄连杆短销	Shaft	1
58	PF0302456	短销连杆螺钉	Screw	1
59	PF0302457	连杆偏心轴螺钉	Screw	1
60	PF0302458	连杆偏心轴	Feed regulator crank	1
61	PF0302459	拍牙凸轮	Eccentric wheel	1
62	PF0302460	拍牙凸轮螺钉	Screw	3
63	PF0302461	凸轮隔垫片	Holder	1
64	PF0302462	拍牙连杆	Feed lifting rod	1
65	PF0302463	针距调节曲柄定位销 (左)	Pin shaft, L	1
66	PF0302464	针距调节曲柄定位销 (右)	Pin shaft, R	1
67	PF0302465	针距挡销	Stopper	1
68	PF0302466	针距挡销簧	Spring	1
69	PF0302467	倒缝扳手拉簧	Spring	1
70	PF0302468	倒缝扳手拉簧	Spring	1
71	PF0302469	倒缝扳手拉簧	Spring	1
72	PF0302470	倒缝扳手限位销	Pin	1
73	PF0302471	倒缝扳手限位销	Pin	1
74	PF0302472	倒缝扳手限位销	Pin	1
75	PF55506261	送布轴前轴套螺钉	Screw	1
76	PF99904251	销套	Pin shaft	1
77	PF0302473	拍牙右曲柄螺钉	Screw	1

平缝系列>0303E>5、上送料部件 Upper feed mechanism				
序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF030261	压脚送料变动连接螺母	Nut	2
2	PF030262	压脚送料压板垫块	Collar	2
3	PF030263	压脚送料压板螺母	Nut	1
4	PF030264	压脚送料压板垫圈	Washer	1
5	PF030265	提升压脚导柱轴滚柱	Roller	1
6	PF030266	摆压脚	Walking foot	1
7	PF6150725	压脚螺钉	Screw	1
8	PF0302613	压脚送料变动连接螺钉	Shoulder screw	1
9	PF0302614	摆压脚叉形杆	Lever	1
10	PF0302615	摆压脚叉形杆销	Shaft	1
11	PF0302616	压脚送料变动曲柄轴组件	Roller shaft assy.	1
12	PF03030517	压脚送料前曲柄	Crank	1
13	PF03030518	前曲柄螺钉	Screw	2
14	PF555056	提升压脚导位板螺钉	Screw	4
15	PF0302620	提升压脚导位板	Lever guide	1
16	PF0302621	压脚送料曲柄连杆螺钉	Screw	2
17	PF0302622	压脚送料曲柄连杆	Feed lifting arm crank, L	1
18	PF0302623	圆螺母	Pin	1
19	PF0302624	压脚送料轴	Feed lifting shaft	1
20	PF0302625	摆压脚调压螺钉	Screw	1
21	PF0302626	摆压脚调压螺母	Nut	2
22	PF0302627	摆压脚调压螺钉架	Bracket	1
23	PF0302628	送料曲柄轴轴套	Roller shaft	1
24	PF0302629	摆压脚调压螺钉	Screw	4

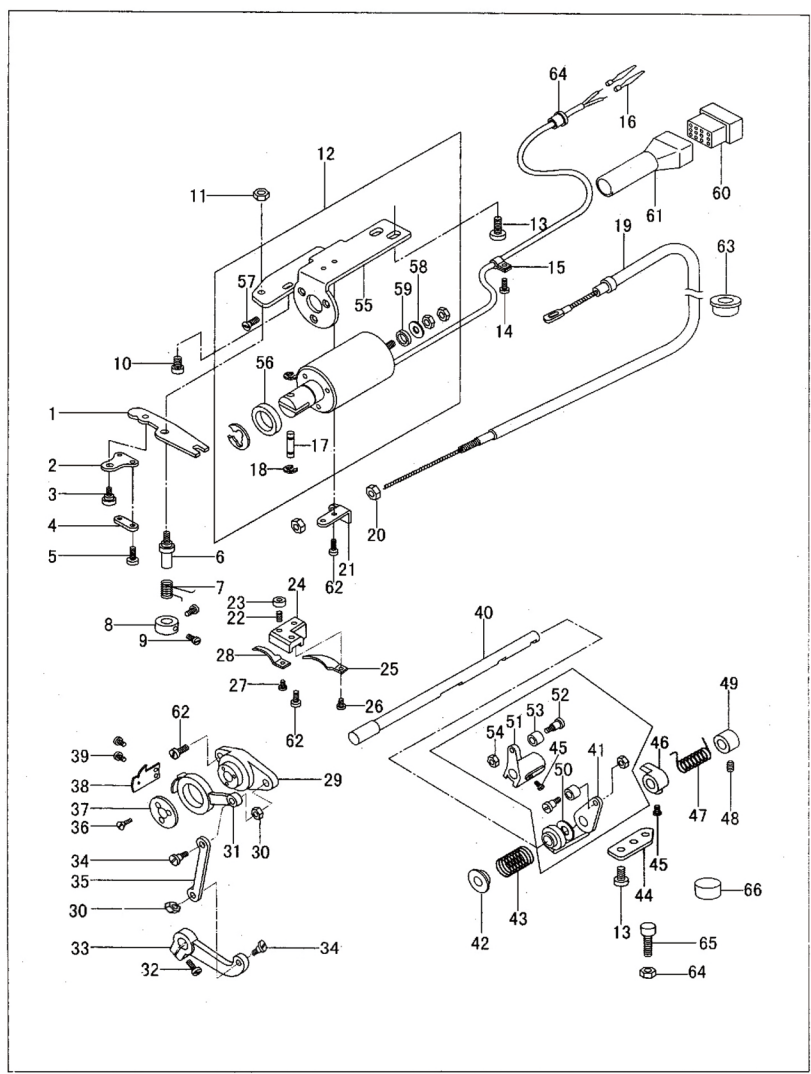
6. 旋梭部件 Hook mechanism



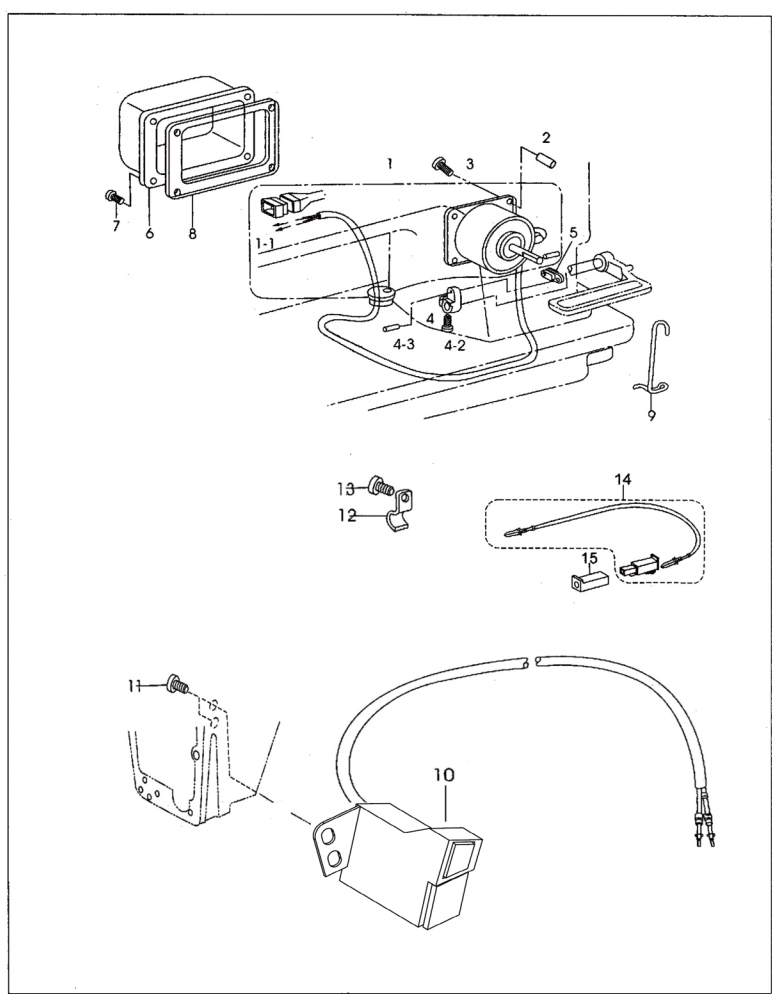
7. 供应润滑油部件 Lubrication mechanism



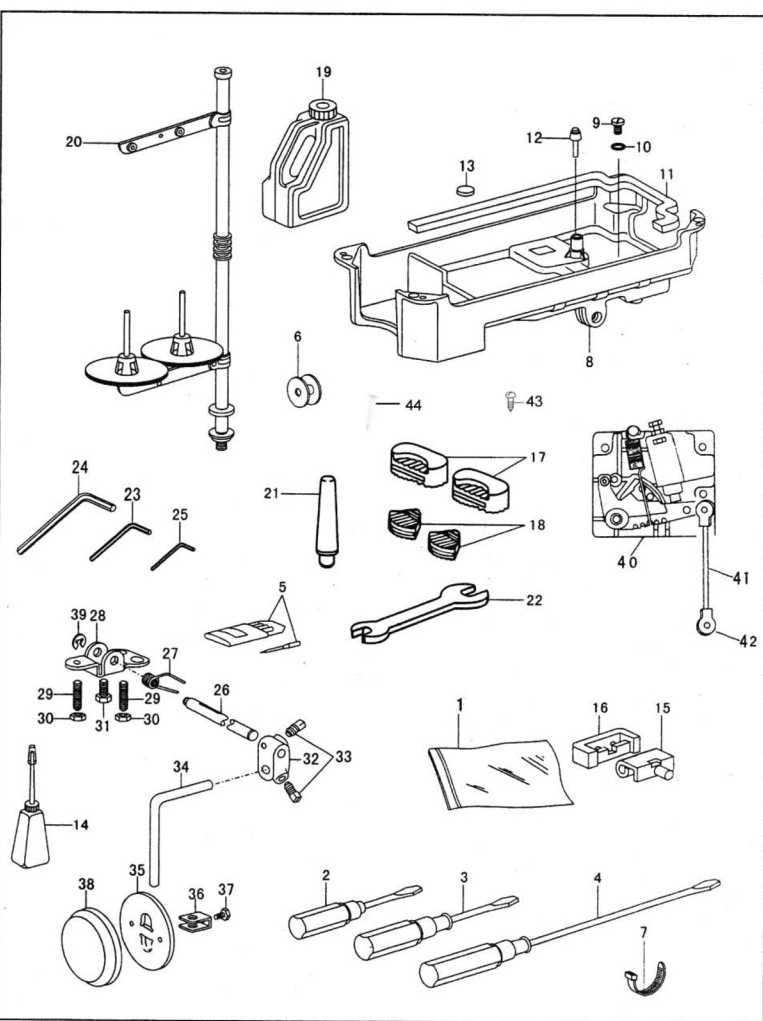
8. 剪线部件 Thread trimming mechanism



9. 倒缝部件 Reverse stitching mechanism



10. 0303E-TD3附件 Accessories



平缝系列>0303E>6、旋梭部件 Hook mechanism				
序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF0302216	竖轴	Vertical shaft	1
2	PF615031902	上轴伞齿轮	Bevel gear, upper shaft	1
3		伞齿轮螺钉	Set screw	8
4	PF615032002	竖轴伞齿轮 (上)	Bevel gear, vertical shaft, U	1
5	PF615032202	下轴伞齿轮	Bevel gear, lower shaft	1
6	PF615032302	竖轴伞齿轮 (下)	Bevel gear, vertical shaft, L	1
7	PF5550522	竖轴上轴套	Bush, vertical shaft, U	1
8	PF5550521	竖轴下轴套	Bush, vertical shaft, L	1
9	PF5550529	竖轴轴套螺钉	Screw	2
10	PF03030610	梭芯套组件	Bobbin case	1
11	PF0302319	梭芯	Bobbin	1
12	PF03030612	旋梭组件	Hook assy.	1
13	PF0302322	下轴	Lower shaft	1
14	PF55505901	下轴滤油塞	Filter	1
15	PF6150402	下轴滤油塞螺钉	Screw	1
16	PF03030616	下轴前轴套	Bush, lower shaft, L	1
17	PF6150408	油量调节螺钉	Adjusting screw, oil	1
18	PF5550821	油量调节弹簧	Adjusting spring	1
19	PF6150404	下轴紧圈	Collar	2
20	PF55506261	下轴紧圈螺钉	Screw	1
21	PF6150410	下轴轴套 (右)	Bush, lower shaft, R	2
22	PF555029	下轴轴套螺钉	Screw	1
23	PF6150412	柱塞	Plunger	1
24	PF6150413	柱塞弹簧	Spring	1
25	PF6150414	挡板	Holder plate	1
26	PF6150610	挡板螺钉	Screw	1
27	PF0302344	旋梭定位勾	B/case holder position bracket	1
28	PF555056	旋梭定位勾螺钉	Screw	1
29	PF03030629	下轴中轴套	Bush, lower shaft, M	1
31	PF6150414	挡板螺钉弹簧垫圈	Washer	1
32	PF6150411	下轴轴套油管	Oil tube	1
33	PF9990707	下轴油封	Oil seal	1
34	PF03030634	切线凸轮	Thred shear cam	1
35	PF90008103	切线凸轮螺钉	Screw *	2

平缝系列>0303E>7、供油润滑油部件				
序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF030271	油泵体	Pump body	1
2		油泵大齿轮	Big gear, pump	1
3		油泵小齿轮	Small gear, pump	1
4		油泵调节板螺钉	Screw	1
5		油泵体盖板	Cover	1
6		油泵调节板	Throat plate	1
7		油泵滤网组件	Filter set	1
9		油泵体短轴	Shaft	1
10		油泵体盖板螺钉	Screw	2
32		弹簧垫圈	Washer	1
8	PF6150809	油泵体螺钉	Screw	3
11	PF03030711	油线固定板大组件	Setting plate	1
12	PF6150812	油线固定板螺钉	Screw	2
13	PF6150813	上轴油管组件	Oil tube, U	1
14	PF6150815	回油管组件	Tube assy.	1
15	PF6150816	回油管夹		1
17	PF03030717	下轴油管组件	Oil tube	1
18	PF6150526	油线	Oil wick	1
19	PF6150103	橡皮塞	Rubber cap	1
20	PF6150104	橡皮塞	Rubber cap	4
21	PF6150135	橡皮塞	Rubber cap	2
22	PF6150136	橡皮塞	Rubber cap	1
23	PF6150146	橡皮塞	Rubber cap	1
24	PF6150112	油窗组件	Oil gauge window	1
25	PF030214902	后盖板	Back cover	1
26	PF03030726	橡皮塞	Rubber cap	1
27	PF030215001	后盖板密封垫片	Washer	1
28	PF555016	后盖板螺钉	Screw	8
30	PF03030730	小挡油板	Oil pan	1
31	PF555016	小挡油板螺钉	Screw	1
33	PF03030733	小挡油橡胶	Washer	1
34	PF03030734	挡油板	Oil pan	1

平缝系列>0303E>8、剪线部件 Thread trimming mechanism				
序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF0303ZJ011	驱动板	Driven plate	1
2		软线支撑板	Wire support	1
3		软线支撑板螺钉	Screw	1
4		软线连杆	Link	1
5		软线连杆螺钉	Screw	1
6		驱动板轴	Screw pin, driven plate	1
7		驱动板弹簧	Spring	1
8		驱动板轴紧圈	Collar	1
9		驱动板轴紧圈螺钉	Screw	2
11		驱动轴螺母	Nut	1
12	PF0303ZJ011	剪线电磁铁转动组件	Thread trimmer solenoid assy	1
13		安装架固定螺钉	Screw	4
16		插头接头	Terminal pin	2
17		剪线电磁铁销	Pin	1
18		挡圈	Retaining ring	2
21		软线座	Tension release lever	1
55		剪线电磁铁安装架	Thread trimmer solenoid base	1
56		密封垫圈 (大)	Seal washer, big	1
57		剪线电磁铁紧固螺钉	Screw	3
58		平垫片	Washer	1
59		密封垫圈 (小)	Seal washer, small	1
10	PF03030810	安装架连接螺钉	Screw	1
14	PF1790S0255	线夹螺钉	Screw	1
15	PF99901160	线夹	Wire holder	1
19	PF03030819	松线钢丝绳组件	Tension release wire	1
20	PF03030820	软线螺母	Nut	2
22	PF03030822	定刀座螺钉	Screw	1
23	PF03030823	定刀座螺母	Nut	1
24	PF0303ZJ004	定刀座	Holder, F-knife	1
25	PF03030825	栏线板	Lower thread finger	1
26	PF03030826	栏线板螺钉	Screw	1
27	PF03030827	定刀片螺钉	Screw	1
28	PF03030828	定刀片	Fixed knife	1
29	PF0303ZJ005	刀架	Holder, M-knife	1
30		刀轴连杆螺母	Nut	2
31		刀架 (左)	Holder, M-knife, L	1
33		剪线电磁铁驱动曲柄	Driven crank	1
34		刀架连杆螺钉	Screw	2
35		刀架连杆	Link	1
36		刀架螺钉	Screw	3
37		刀架垫圈	Washer	1
32		驱动曲柄螺钉	Screw	1
38		动刀片	Movable knife	1
39	PF03030839	动刀片紧固螺钉	Screw	2
40	PF03030840	凸轮曲柄轴	Thread trimmer cam lever shaft	1
41	PF0303ZJ007	切线凸轮右曲柄	Thread trimmer cam lever, R	1
42	PF03030842	扭簧端盖	Collar	1
43	PF03030843	扭簧	Spring	1
44	PF03030844	止动板	Stopper plate	1
45	PF68425E39	限位块螺钉	Screw	3
46	PF03030846	限位块	Positioning block	1
47	PF03030847	凸轮轴扭簧	Spring	1
48	PF7810255	紧圈螺钉	Screw	2
49	PF03030849	凸轮轴紧圈	Collar	1
50	PF03030850	塑料圈	Plastic ring	1
51	PF0303ZJ006	切线凸轮左曲柄	Thread trimmer cam lever, L	1
52		滚轮螺钉	Screw	2
53		滚轮	Roller	2
54		滚轮螺母	Nut	2
60	PF90000191	插头套	Connector	1
61	PF90000192	线罩	Cover	1
62	PF6150227	螺钉	Screw	4
63	PF888056D131	剪线电磁铁电线保护套	Guard	1
64	PF0302626	螺母	Nut	1
65	PF03030865	止动螺钉	Screw	1
66	PF03030866	缓冲垫	Packing	1

平缝系列>0303E>9、倒缝部件 Reverse stitching mechanism				
序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF0303ZJ012	倒缝电磁铁组件	Quick reverse solenoid assy	1
1-1	PF90000191	插头	Terminal pin	2
2	PF03030902	衬管	Space collar	4
3	PF03030903	衬管螺钉	Screw	4
4-1	PF0303ZJ009	倒缝电磁铁曲柄	Solenoid lever	1
4-2	PF90008120	曲柄螺钉	Screw	1
4-3	PF0303ZJ009	倒缝电磁铁曲柄连杆销	Pin	1
5	PF0303ZJ009	倒缝电磁铁连杆	Connecting lever	1
6	PF03030906	倒缝电磁铁罩	Solenoid cover	1
7	PF555016	倒缝电磁铁螺钉	Screw	4
8	PF03030908	倒缝电磁铁罩垫片	Washer	1
9	PF03030909	倒缝操纵曲柄弹簧钩	Cord holder	1
10-1	PF0303ZJ013	倒缝按键开关关座	Support	1
10-2		倒缝按键开关关座	Base	1
10-3		倒缝按键开关	Actuator	1
10-4		倒缝电磁铁开关触件	Spring, R-switch	1
10-5		倒缝开关组件	Reverse switch assy.	1
10-6		倒缝按键开关关座螺钉	Screw	1
11	PF5550230	开关安装架螺钉	Screw	2
12	BF7005M1021	线夹	Cord holder	3
13	PF5550230	线夹螺钉	Screw	3
14	PF0303ZJ012	倒缝电磁铁组件	Wire, reverse solenoid	1
15	PF90000191	接头 (2)	Connector	1

平缝系列>0303E>10、附件				
序号No	ERP编号	零件名称	NAME OF PARTS	数量
1	PF5550102301	零件袋	Accessory bag	1
2	PF55501018	一字开刀 (小)	Screw driver, S	1
3	PF55501017	一字开刀 (中)	Screw driver, M	1
4	PF55501016	一字开刀 (大)	Screw driver, L	1
5	PF0TDP1723	机针	Needle	4
6	PF0302319	梭芯	Bobbin	3
7	SCJ5031	捆扎带	Bobbin thread winder assy.	3
8	PF03031008	油盒	oil pan	1
9	PF6150902	放油螺钉	Washer	1
10	PF555096	放油螺钉垫圈	Belt guard assy.	1
11-1	PF030284	油盒垫 (小)	Screw	1
11-2	PF030285	油盒垫 (大)	Screw	1
12	PF5550911	膝控提升杆杆	Washer	1
13	PF03031013	磁块	Screw	1
14	PF61501105	油壶	Oil pot	1
15	PF5550101	机壳铰链	Head hinge	2
16	PF5550102	机壳铰链套	Cushion, head hinge	2
17	PF555099	机头防震垫块 (大)	Head cushion, L	2
18	PF555098	机头防震垫块 (小)	Head cushion, S	2
19	PF55501022	油箱	Oil tank	1
20	PF55501127	线架组件	Thread stand assy.	1
21	PF55501021	机头撑杆	Head rest	1
22	PF61501109	扳手	Wrench	1
23	PF03031023	2mm内六角扳手	Wrench, 2mm	1
24	PF03031024	3mm内六角扳手	Wrench, 3mm	1
25	PF03031025	2.5mm内六角扳手	V-belt	1
26	PF6150906	膝控铰链轴	Lifter shaft	1
27	PF6150907	膝控复位弹簧	Spring	1
28	PF6150908	膝控限位架	Bracket	1
29		膝控限位调节螺钉	Adjusting screw	2
30		调节螺母	Adjusting nut	2
31		膝控限位架螺钉	Screw	1
32	PF5550919	磁块弯杆接头	Bracket	1
33		磁块弯杆接头螺钉	Screw	1
34	PF5550922	膝控磁块弯杆	Lifter bar	1
35	PF5550923	膝控磁块	Knee lifter plate	1
36	PF5550926	磁块架	Stopper	1
37		磁块架螺钉	Screw	1
38	PF5550924	磁块垫	Cover, K-lifter plate	1
39	PF5550918	开口挡圈	Retaining ring	1
40	12040007	控速器踏板	The speed machine pedal	1
41	PF90001318	踏板旋臂拔杆	Pedal arms shifter lever	1
42		踏板旋臂	Pedal arms	2
43	SCJ2036	木螺钉	Screw	3
44	SCJ6018	铁钉	Nails	6